

## Claims

1. A method of knitting knitwear with raglan sleeves knitted by using a flat knitting machine having at least a pair of front and back needle beds extending in a transverse direction and disposed opposite to each other in a cross direction, at least either of which is capable of being racked in the transverse direction so that loops can be transferred between the front and back needle beds, wherein:

a length of a back body is formed to be longer than a length of a front body,

while the bodies and the sleeves are knitted, the sleeves and the front and back bodies are joined ,

and after the sleeves and the front body are joined, the following steps are repeated,

the step 1 that with a boundary between a front sleeve part and a back sleeve part located on one side placed between a pair of the front and back needle beds, a neckline forming part of the sleeve on the one side is knitted together with the back body, while a knitting width of the neckline forming part is narrowed by flechage knitting, so that the sleeve on the one side and the back body are joined,

the step 2 that with a boundary between a front sleeve part and a back sleeve part located on other side placed between a pair of the front and back needle beds, the neckline forming part of the sleeve on the other side is knitted together with the back body, while a knitting width of the neckline forming part is narrowed by flechage knitting, so that the sleeve on the other side and the back body are joined.

2. The method of knitting knitwear with raglan sleeves according to claim 1, which comprises:

the step 1 that after the boundary of the sleeve on the one side is placed between a pair of the front and back needle beds by rotating a body and at least one of right and left sleeves in one direction on the flat knitting machine, the back body and the sleeve on the one side are knitted, while being joined together.

the step 2 that after the boundary of the sleeve on the other side is placed between a pair of the front and back needle beds by rotating a body and at least the other of right and left sleeves in the opposite direction on the flat knitting machine, the back body and the sleeve on the other side are knitted, while being joined together.

3. The method of knitting knitwear with raglan sleeves according to claim 1 or 2, wherein:

gore parts are formed on at least on a front knitted fabric of the front and back bodies and sleeves, wherein in case of forming the gore parts on the front and back

knitted fabrics, the gore parts of the front knitted fabric of the front body and sleeves are formed larger in size than the gore parts of the back knitted fabric of the back body and sleeves and ,

wherein the following step a and step b are repeated, before completion of the joining of the sleeves and the front body ,

the step a that after the boundary of the sleeve on the one side is placed between a pair of the front and back needle beds by rotating a body and at least one of right and left sleeves in one direction on the flat knitting machine, the bodies and the sleeve on the one side are knitted, while being joined together.

The step b that after the boundary of the sleeve on the other side is placed between a pair of the front and back needle beds by rotating a body and at least the other of right and left sleeves in the opposite direction on the flat knitting machine, the bodies and the sleeve on the other side are knitted, while being joined together.

4. Knitwear with raglan sleeves knitted by using a flat knitting machine having at least a pair of front and back needle beds which are arranged to extend in a transverse direction and disposed opposite to each other in a cross direction, and at least either of which is capable of being racked in the transverse direction so that loops can be transferred between the front and back needle beds, wherein the body having the tubular sleeves and the side parts are knitted in a seamless manner and the body and the sleeves are joined in a seamless manner, characterized by:

that the length of the back body is formed to be longer than the length of the front body while the neckline forming parts of the sleeves are formed in a slanted manner by flechage knitting.

5. Knitwear with raglan sleeves according to the claim 4, characterized by:

that the gore parts are formed on at least on the front knitted fabric of the front and back bodies and sleeves, wherein in case of forming the gore parts on the front and back knitted fabrics, the gore parts of the front knitted fabric of the front body and sleeves are formed larger in size than the gore parts of the back knitted fabric of the back body and sleeves.